



# CAPABILITY - DEPENDABILITY - WORKMANSHIP

Over 30 Years Of Custom Stainless Steel Fabrication Experience, Ready To Produce For You!

## Why Choose Spokane Industries?

Your Trusted Source For Any Type Of Custom Stainless Steel Fabrication

- Quality Since 1952
- ASME Accredited Manufacturer
- Complete Design and Engineering Staff
- Employing The Latest Parametric Design and Modeling Tools
- Certified Welders
- AWS Accredited Weld Inspector
- Highly Experienced Fabricators
- State-of-the-art Manufacturing Tools and Processes
- In-House NDE Testing Lab
- Weld Finishes per AWS D18.3/D18.3M
- Complete Weld Passivation
- On-Time Delivery
- On-Site Installation Assistance and Support

Put Our Experience To Work Building Tanks and Custom Stainless Components That Perform!

Spokane Industries' custom stainless steel fabrication division produces custom tailored stainless steel tanks and components that meet your requirements and exceed your expectations. Our in-house design and engineering department works with you and your team to ensure no requirement is overlooked. We use state-of-the-art manufacturing processes to fabricate your tanks, process vessels, and custom stainless steel components, ensuring your complete satisfaction. We employ some of the most knowledgeable and talented stainless steel craftsmen in the business. On-time delivery is one of our hallmarks - You can rely on us! We offer on-site installation and service support. Spokane Industries, a dependable partner in your company's success!



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## Custom Engineered Products Include:

- Beverage Tanks  
(Wine, Beer, Distillates, Juice)
- Water Tanks
- Process Vessels
- Industrial Chemical Tanks
- Digestors (Anaerobic/Aerobic)
- Blending/Mixing Tanks
- Storage Tanks
- Heat Transfer Jackets
- Food Processing Components
- Pressure Vessels (ASME)
- Aviation Vacuum Drain System  
(SealVac™)
- Aviation Ground Support Refueler  
(HandiFueler™)



## Contact Us And See At What Makes Us Different!

### Technical Capabilities and Services:

#### Custom Stainless Components, Engineered Tanks, and Process Vessels

Our collaborative design approach features in-house design and engineering services utilizing the latest parametric modeling tools. Services include:

- Facility layout design assistance
- Full engineering drawing
- Pressure vessel design
- Sanitary vessel design
- Mixer specification assistance
- Seismic engineering to regional codes
- Heat transfer jacket design (Heating/Cooling)
- 3D parametric modeling and electronic file transfer



#### Quality Stainless Steel Fabrication

We employ talented welders and fabricators proficient with all the latest tools and welding techniques:

- Process vessels and tanks are manufactured to rigorous ASME standards
- Automated spot welder ensures consistent jacket welds
- All welds fully passivated
- Vessels finished in accordance with AWS D18.3/D18.3M, Annex B
- ASME Section IX certified welders and AWS certified weld inspectors
- Certified weld processes: GMAW, GTAW, SMAW, and SAW.
- In-house NDE inspection
- Complete stainless steel and carbon steel fabrication segregation
- All vessels are safeguarded with protective vinyl during manufacturing

#### Custom Vessels In Sizes Ranging From 300 to 42,000 Gallons

#### On-site Installation/Support Assistance

- Shipping to site
- Tank setting and erection
- Pad mounting
- Tank commissioning
- On-site training

