



EXCEEDING INDUSTRY REQUIREMENTS

Working Closely With Our Customers To Develop Quality Custom Process Vessels

Why Choose Spokane Industries?

Your Source For Tanks and Process Vessels

- *Quality Since 1952*
- *ASME Authorized Manufacturer*
- *Complete Design and Engineering Staff*
- *Certified Welders*
- *AWS Accredited Weld Inspector*
- *Highly Experienced Fabricators*
- *State-of-the-art Manufacturing Tools and Processes*
- *NDE Testing*
- *Sanitary Finishes per AWS D18.3/D18.3M*
- *Complete Weld Passivation*
- *Heat Transfer Jackets*
- *Mixer Options*
- *On-time Delivery*
- *On-site Installation Assistance and Support*

Put Our Experience To Work Building Tanks and Process Vessels That Perform!

Spokane Industries works closely with our customers, producing custom stainless steel tanks and process vessels that meet requirements and exceed expectations. Our in-house design and engineering department works with you and your team to ensure no requirement is overlooked. We use state-of-the-art manufacturing processes to craft your tanks and process vessels, guaranteeing your complete satisfaction. We employ some of the most knowledgeable stainless steel craftsmen in the business. On-time delivery is one of our hallmarks - You can rely on us! We offer on-site installation and service support. Spokane Industries, a dependable partner in your project's success!





Custom Engineered Vessels Include:

- Bio-Reactors
- Bio-Process Vessels
- Bio-Chemical Tanks
- Digestors (Anaerobic/Aerobic)
- Fermenters
- Blending/Mixing Tanks
- Storage Tanks
- Heat Transfer Jackets



Contact Us And See At What Makes Us Different!

Technical Capabilities and Services:

Custom Engineered Tanks and Process Vessels

Our collaborative design approach features in-house design and engineering services utilizing the latest parametric modeling tools. Services include:

- Facility layout design assistance
- Full engineering drawings
- Seismic engineering to regional codes
- Pressure vessel design
- Sanitary vessel design
- Mixer specification assistance
- Heat transfer jacket design (Heating/Cooling)



Quality Vessel Construction

We employ welders and fabricators proficient with all the latest tools and welding techniques:

- Process vessels and tanks are manufactured to rigorous ASME standards
- Automated spot welder ensures consistent jacket welds
- All welds fully passivated
- Vessels finished in accordance with AWS D18.3/D18.3M, Annex B
- ASME Section IX certified welders and AWS certified weld inspectors
- All weld procedures documented in accordance with ASME
- In-house NDE inspection
- Complete stainless steel and carbon steel fabrication segregation
- All vessels are safeguarded with protective vinyl during manufacturing

Custom Vessels In Sizes Ranging 300 to 130,000 Liters

On-site Installation Assistance

- Shipping to site
- Tank setting and erection
- Pad mounting
- Tank commissioning
- On-site training

